

# **Fjord**

## **SPECIFICATION**

#### **MATERIAL**

Porcelain stoneware - Classified in GrOUP BIa UGL con ev ≤ 0,5%. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



	COLORS	SIZES	THICKNESS	
	Ice v	3		
	Coast V	MATTE RECTIFIED (9 mm)  160x80 (62 <sup>1/8</sup> "x31 <sup>1/2</sup> ")   80x80 (31 <sup>1/2</sup> "x31 <sup>1/2</sup> ")    120x60 (47 <sup>1/4</sup> "x23 <sup>1/2</sup> ")   60x60 (23 <sup>1/2</sup> "x23 <sup>1/2</sup> ")    60x30 (23 <sup>1/2</sup> "x11 <sup>7/8</sup> ")  CHISEL RECTIFIED (9 mm)  120x60 (47 <sup>1/4</sup> "x23 <sup>1/2</sup> ")  ANTISLIP RECTIFIED (9 mm)  60x60 (23 <sup>1/2</sup> "x23 <sup>1/2</sup> ")		
	River V		9 mm	
	Sea V			
	Creek v			

### PROCESS certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

### GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the Fjord collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size	
Finishes	
Colors	Type



























# Fjord

















FACING SYSTEMS RESIDENTIAL INDOOR

RESIDENTIAL OUTDOOR

PUBLIC INDOOR

PUBLIC OUTDOOR HEAVY TRAFFIC

### **TECHNICAL TABLE PORCELAIN STONEWARE**

Conforming to standards EN 14411 ISO 13006 APPENDIX G GROUP BIa UGL con Ev  $\leq$  0,5%

	PHYSICAL PROPERTIES	TESTING METHODD	REFERENCE STANDARD			PRODUCT VALUES
				7cm ≤ N < 15 cm		Rectified
		EN ISO 10545-2	Lenght and width	(mm) ±0.9	(%) (mm) ±0.6 ±2.0	±0.2 %
			Thickness	±0.5	±5.0 ±0.5	±5 %
	Sizes		Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % - min	
•	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1 %
	Moduls of rupture	EN ISO 10545-4	Average value 35 N/mm2 min.			45 N/mm²
<del>†*</del> †	Breakage resistance		sp. > = 7,5 mm: min 1300 N			2300 N (9 mm)
.Uo			sp. < 7,5 mm: min 700 N			
	Scratch reistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
<b>←</b>	Thermal expansion coefficient	EN ISO 10545-8	Declared Value			6,8 MK-1
	Thermal shock resistance	EN ISO 10545-9	Test passed according to ISO 10545-1		* Resistant	
辮	Frost resistance	EN ISO 10545-12	Test passed according to ISO 10545-1			* Resistant
Ŋ	Resistance to low concentration of acids and alkali	EN ISO 10545-13	Declared Value			* Resistant
	Resistance to high concentration of acids and alkali		Declared Value			• Resistant
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared Value		* Resistant	
K		DIN 51130	51097 If needed R.A D.M.236/89			Declared Value
		DIN 51097				Declared Value
	Friction coefficient (slipperiness)	B.C.R.A D.M.236/ 89				> 0,40 Dry / > 0,40 Wet
		ANSI A326.3				≥ 0,42 Wet





