

Allure SPECIFICATION

Material

Porcelain stoneware. Classified in GROUP BIa UGL con $E_V \le 0.5\%$. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



	COLOR		SIZES & SURFACES	THICKNESS
	Rovere Blanc	V3		
The state of the s	Rovere Amande	V3	<u>Matte Rectified (9 mm)</u> 20x120 (8"x47 ^{1/4} ") . 10x55 (4"x21 ^{5/8} ") <u>Antislip Rectified (9 mm)</u>	9 mm
	Rovere Naturel	V3		
	Olmo Ambré	20x120 (8"x47 ^{1/4} ") V3 Open Antislip Rectified (20 mm)	20 mm	
	Olmo Fumé	V3	30x120 (11 ^{7/8} "x47 ^{1/4} ")	
188	Noce Brun	V3		

Process certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

Green building certified environmental sustainability

The tiles in the Allure collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

<u>Size</u>	
Finishes	
Color	Туре



























Allure

SPECIFICATION

















TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP Bla UGL CON Ev $\leq 0.5\%$

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES	
				7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified	
		EN ISO 10545-2	Length and width	±0.9	±0.6 ±2.0	±0.2 %	
			Thickness	±0.5	±5.0 ±0.5	±5 %	
	Sizes		Linearity	±0.75	±0.5 ±1.5	±0.2 %	
			Wedging	±0.75	±0.5 ±2.0	±0.2 %	
			Warpage	±0.75	±0.5 ±2.0	±0.2 %	
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min.		
0	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%	
	Modulus of rupture		Valore medio 35 N/mm² min.			45 N/mm²	
	Breakage resistence	EN ISO 10545-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2300 N (9 mm)	
	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3	
←Ø →	Thermal expansion coefficient	EN ISO 10545-8	Declared value		6,8 MK ⁻¹		
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant	
攀	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant	
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant	
M	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant	
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA	
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant	
		DIN 51130				Declared value	
		DIN 51097				Declared value	
	Friction coefficient (slipperiness)	B.C.R.A D.M.236/ 89	If needed		> 0,40 Dry / > 0,40 Wet		
		ANSI A326.3	 ISI A326.3			≥ 0,42 Wet	



