

Marble Touch

SPECIFICATION

Material

Porcelain stoneware. Classified in GROUP BIa UGL con $E_V \le 0.5\%$ and GROUP BIa GL con $E_V \le 0.5\%$. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

COLOR	SIZES & SURFACES	THICKNESS
Calacatta Extra V3	Mega Polished Rectified (6 mm) 120x280 (47 ^{1/4} "x110 ^{1/4} ") REALUP TOUCH - Matte Rectified (9 mm) 120x120 (47 ^{1/4} "x47 ^{1/4} ") . 60x120 (23 ^{1/2} "x47 ^{1/4} ") .	
Calacatta Top V3	60x60 (23 ^{1/2} "x23 ^{1/2} ") Polished Rectified (9 mm) 120x120 (47 ^{1/4} "x47 ^{1/4} ") . 60x120 (23 ^{1/2} "x47 ^{1/4} ") Stripe Rectified (9 mm) 60x120 (23 ^{1/2} "x47 ^{1/4} ")	6 mm 9 mm

Process certified according to the ISO 9001 quality standard

UGL: Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C. GL: Slabs obtained by pressing a pale-coloured spray-dried body mix of choice clays, glazed with satined glazes. Tiles are machined after cooking with the lapping process, that make them shiny and silky like natural stones. The colours are obtained using high-purity colorant oxides. The patterning is produced with the innovative DIGITAL TECHNOLOGY which offers an appearance of unrivalled beauty by re-creating the countless vein patterns of the different types of marble in high definition and with a precision in the details that make it difficult, if not impossible, to distinguish the material from the natural stones. The materials are fired in single-layer roller kilns at temperatures of over 1,200°C.

Green building certified environmental sustainability

The tiles in the Marble Touch collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size	
Finishes	
Color	Type
<u> </u>	<u>iype</u>



























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WALL FACING SYSTEMS

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP Bla UGL CON Ev $\leq 0.5\%$

TECHNICAL TABLE PORCELAIN STONEWARE

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
[100.000]		EN ISO 10545-2		7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified
			Length and width	±0.9	±0.6 ±2.0	±0.2 %
			Thickness	±0.5	±5.0 ±0.5	±5 %
	Sizes		Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min.	
0	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%
1 1	Modulus of rupture	5NUSO 10545 1	Valore medio 35 N/mm² min.			45 N/mm²
	Breakage resistence	EN ISO 10545-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2300 N (9 mm)
	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
←	Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
辮	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
8		EN 16165 -	Annex A			Declared value
			Annex B			Declared value
	Friction coefficient (slipperiness)	B.C.R.A D.M.236/ 89	If needed			> 0,40 Dry / > 0,40 Wet
		ANSI A326.3	If needed			≥ 0,42 Wet



zMarble Touch

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RESIDENTIAL INDOOR

OOOR PUBLIC INDOOR

TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP Bla GL CON Ev $\leq 0.5\%$

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
					N ≥ 15 cm	- Rettificato
		-		(%)	(mm)	_
			Length and width	±0.6	±2.0	±0.2 %
			Thickness	±5.0	±0.5	±05 %
			Linearity	±0.5	±1.5	±0.2 %
	Sizes	EN ISO 10545-2	Wedging	±0.5	±2.0	±0.2 %
			Warpage	±0.5	±2.0	±0.2 % -
			Centre curvature	±0.5	±2.0	_
			Déformation du bord	±0.5	±2.0	_
			Warpage	±0.5	±2.0	-
			Surface quality	95% of tiles wi	ith no visible flaws	
0	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			Conforming
ŢŢ.	Modulus of rupture	EN ISO 10545-4	Min 35 N/mm²			Conforming
	Breakage resistence		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			Conforming
0	Abrasion resistance	EN ISO 10545-7	Required			See single tile picture
←} →	Thermal expansion coefficient	EN ISO 10545-8	* Testing method available			6,8 MK ⁻¹
	Thermal shock resistance	EN ISO 10545-9	* Testing method available			* Resistant
W	Glaze crazing resistance	EN ISO 10545-11	Required			* Resistant
辮	Frost resistance	EN ISO 10545-12	Required			* Resistant
	Resistance to low concentrations of acids and alkali		See manufacturer's declaration			* Resistant
M	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Testing method available			* Resistant
	Resistance to domestic chemicals and additives for swimming pools		GB min.			Conforming
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
	Friction coefficient (slipperiness)	B.C.R.A D.M.236/ 89	If needed			See single tile picture