



MAXIWOOD

SPECIFICATION PORCELAIN STONEWARE

MATERIAL

Porcelain stoneware.

Classified in GROUP BIa UGL CON Ev ≤ 0,5%.

Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

Maxiwood is an elegantly satin-touch finish collection: the feeling of natural wood with top-class technical performance. 4 modern, original, mixable colours: perfect as floor and wall coverings for contemporary interiors, with an absolutely chic mood.

COLOR			SIZES	SURFACE	THICKNESS
	ROVERE BIANCO	V3	MATTE RECTIFIED 20x120 (8"x48")	MATTE	9 MM
	PALISSANDRO GRIGIO	V3			
	NOCE ORO	V3			
	BETULLA AVORIO	V3			

PROCESS certified according to the ISO 9001 quality standard

UGL: Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm² to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the Maxiwood collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size

Finishes

Color Type





MAXIWOOD



FLOOR



WALL



FACING SYSTEMS



RESIDENTIAL INDOOR



RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR



HEAVY TRAFFIC

TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES			
			7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)		
Sizes	EN ISO 10545-2		Length and width	±0.9	±0.6 ±2.0	Rectified ±0.2 %
			Thickness	±0.5	±5.0 ±0.5	±5 %
			Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min.	-
Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%	
Modulus of rupture		Valore medio 35 N/mm ² min.			45 N/mm ²	
Breakage resistance	EN ISO 10545-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2500 N (9 mm)	
Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3	
Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹	
Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant	
Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant	
Resistance to low concentrations of acids and alkali		Declared value			* Resistant	
Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant	
Resistance to domestic chemicals and additives for swimming pools		UB min.			UA	
Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant	
Friction coefficient (slipperiness)	DIN 51130				Declared value	
	DIN 51097	If needed			Declared value	
	B.C.R.A. - D.M.236/ 89				> 0,40 Dry / > 0,40 Wet	
	ANSI A326.3				≥ 0,42 Wet	