



<u>Material</u>

Porcelain stoneware. Classified in GROUP BIa UGL con $E_V \leq 0,5\%.$ Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



	COLOR		SIZES & SURFACES	THICKNESS
	Up_White	V2		
6	Up_Beige	V2	Matte Rectified (9 mm) 80x160 (31 ^{1/2} "x63") . 60x120 (23 ^{1/2} "x47 ^{1/4} ") . 60x60 (23 ^{1/2} "x23 ^{1/2} ") . 30x60 (11 ^{7/8} "x23 ^{1/2} ")	9 mm
	Up_Cloud	V2	<u>Antislip Not Rectified (9 mm)</u> 30x60 (11 ^{7/8} "x23 ^{1/2} ") <u>Open Antislip Rectified (20 mm)</u> 40x120 (15 ^{3/4} "x47 ^{1/4} ")	20 mm
	Up_Lead	V2		

Process certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

Green building certified environmental sustainability

The tiles in the Up_Stone collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

<u>Size</u>	 		 						
<u>Color</u>			 Туре						
EPD	KINEX TAR	CE EN 14411	ee 22 22 22 Ceramics of Taly	*** ••••••••••••••••••••••••••••••••••	ISO HAON Bandau Vantua Gandau vantua	EC SCO Sciences	Sto Seri BILISO YTERA Centrema	SILVER 2020 CCOVICIS Statistication Incov	Certificazione



Up Stone SPECIFICATION







FACING SYSTEMS







PUBLIC INDOOR



PUBLIC OUTDOOR



TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev $\leq 0,5\%$

WALL

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
		EN ISO 10545-2		7cm ≤ N < 15 cm N ≥ 15 cm (mm) (%) (mm)		Rectified
			Length and width	±0.9	±0.6 ±2.0	±0.2 %
			Thickness	±0.5	±5.0 ±0.5	±5 %
	Sizes		Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % <u>-</u> min.	
\bigcirc	Water absorption %	EN ISO 10545-3	$Ev \leq 0,5\%$			< 0,1%
	Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm² min.	45 N/mm²		
	Breakage resistence	EN 150 10343-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N	2500 N (9 mm)		
0	Scratch resistance	EN ISO 10545-6	175 mm3 max.	Average < 150 mm3		
	Thermal expansion coefficient	EN ISO 10545-8	Declared value	6,8 MK ⁻¹		
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
*	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1	* Resistant		
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
A	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value	* Resistant		
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
		DIN 51130				Declared value
		DIN 51097		Declared value		
	Friction coefficient (slipperiness)	B.C.R.A D.M.236/ 89	If needed			> 0,40 Dry / > 0,40 Wet
		ANSI A326.3				≥ 0,42 Wet



