### **MY PLANK**

# SPECIFICATION PORCELAIN STONEWARE

#### **MATERIAL**

Porcelain stoneware.

Classified in GROUP Bla UGL CON Ev ≤ 0,5%.

Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

My Plank is the wood inspiration floor covering with a contemporary and pleasant mood. The structure, simple and essential, presents delicate knots and soft veins. The choice of colours is extremely wide and is enriched by 6 warm and cold colors. Available in modular sizes, the collection is also composed by an interesting module, characterized by a special fishbone effect. The project is completed by the 40x120 size, (2cm thickness) perfect also for outdoor solutions.

COLOR		SIZES	SURFACE	THICKNESS
ATELIER	V2			
RESERVE	V2	MATTE RECTIFIED		
GLAMOUR	V2	20x160 (8"x64") . 20x120 (8"x48") . 15x90 (6"x36")	MATTE	9 MM
CLASSIC	V2	<b>ANTISLIP RECTIFIED (20 MM)</b> 40x120 (16"x48")	ANTISLIP 20 MM	20 MM
HERITAGE	V2	(only RESERVE, CLASSIC, HERITAGE)		
ELEGANT	V2			

#### PROCESS certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength.

The product's colours and patterns are achieved with the innovative Digital Technology.

The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

#### GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the My Plank collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size	
Finishes	
Color	Type















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#### TECHNICAL TABLE PORCELAIN STONEWARE

#### CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP Bla UGL CON Ev  $\leq 0.5\%$ 

Р	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
				7cm ≤ N < 15 cm		Rectified
	Sizes	EN ISO 10545-2	Length and width	(mm) ±0.9	(%) (mm) ±0.6 ±2.0	±0.2 %
_			Thickness	±0.5	±5.0 ±0.5	±5 %
Si			Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % min.	
V	Nater absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%
N	Modulus of rupture		Valore medio 35 N/mm² min.			45 N/mm²
В	Breakage resistence	EN ISO 10545-4	sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2500 N (9 mm)
<b>9</b>	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
Т	Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK <sup>-1</sup>
J. T	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
<b>*</b>	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
R	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
A R	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
R	Resistance to domestic chemicals and additi- ves for swimming pools		UB min.			UA
K s	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
	Friction coefficient (slipperiness)	DIN 51130				Declared value
		DIN 51097				Declared value
F		B.C.R.A D.M.236/ 89	If needed			> 0,40 Dry / > 0,40 Wet
		ANSI A326.3				≥ 0,42 Wet