



TERRE SPECIFICATION PORCELAIN STONEWARE

MATERIAL

Porcelain stoneware.

Classified in GROUP BIa UGL CON Ev ≤ 0,5%.

Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.

COLORI			FORMATI	SUPERFICIE	SPESSORE
	BIANCO	V2	StrideUp (NATURALE RETTIFICATO) 120x120 (47 ^{1/4} "x47 ^{1/4} " . 80x80 (32"x32") . 40x80 (15 ^{3/4} "x32") . 60x120 (23 ^{5/8} "x47 ^{1/4} " . 60x60 (23 ^{5/8} "x23 ^{5/8} " . 30x60 (11 ^{7/8} "x23 ^{5/8} ") ANTISLIP RETTIFICATO 60x120 (23 ^{5/8} "x47 ^{1/4} ") OUTFLOOR20 ANTISLIP RETTIFICATO 80x80 (32"x32") . 60x120 (23 ^{5/8} "x47 ^{1/4} ") (*solo: Canapa, Cotto e Cenere)	StrideUp R10 A+B ANTISLIP R11 A+B+C OUTFLOOR20 R11 A+B+C	9 MM 20 MM
	AVORIO	V2			
	CANAPA	V2			
	SENAPE	V2			
	COTTO	V2			
	CENERE	V2			

PROCESS certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm² to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength.

The product's colours and patterns are achieved with the innovative Digital Technology.

The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

GREEN BUILDING: CERTIFIED ENVIRONMENTAL SUSTAINABILITY

The tiles in the Terre collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

Size

Finishes

Color Type





TERRE



FLOOR



WALL



FACING SYSTEMS



RESIDENTIAL INDOOR



RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR














HEAVY TRAFFIC

TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev ≤ 0,5%

PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD	PRODUCT VALUES		
			7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	
 Sizes	EN ISO 10545-2	Length and width Thickness Linearity Wedging Warpage Appearance: percentage of acceptable tiles, per lot	±0.9	±0.6 ±2.0	±0.2 %
			±0.5	±5.0 ±0.5	±5 %
			±0.75	±0.5 ±1.5	±0.2 %
			±0.75	±0.5 ±2.0	±0.2 %
			±0.75	±0.5 ±2.0	±0.2 %
			95 % min.	95 % min. -	
 Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%
 Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm ² min.			45 N/mm ²
 Breakage resistance		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2500 N (9 mm)
 Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
 Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹
 Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
 Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
Resistance to low concentrations of acids and alkali		Declared value			* Resistant
 Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
 Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
 Friction coefficient (slipperiness)	DIN 51130				Declared value
	DIN 51097	If needed			Declared value
	B.C.R.A. - D.M.236/ 89				> 0,40 Dry / > 0,40 Wet
	ANSI A326.3				≥ 0,42 Wet