

Spatula SPECIFICATION

<u>Material</u>

Porcelain stoneware. Classified in GROUP BIa UGL con $E_V \leq$ 0,5%. Complies with all the requirements of UNI EN 14411 ISO 13006 APP. G standards.



COLOR	SIZES & SURFACES	THICKNESS	
Bianco V2			
Avorio V2			
Perla V2		9 mm	
Lino V2	<u>Matte Rectified (9 mm)</u> 60x120 (23 ^{1/2} "x47 ^{1/4} ") . 60x60 (23 ^{1/2} "x23 ^{1/2} ") . 30x60 (11 ^{7/8} "x23 ^{1/2} ")		
Polvere V2			
Tabacco V2			
Nero V2			

Process certified according to the ISO 9001 quality standard

Product obtained from exceptionally pure, choice quality raw materials, including light-coloured clays, feldspar fluxes, kaolins, sands and coloured ceramic pigments. Pressing in hydraulic presses allows a pressure of over 500kg/cm2 to be applied to the product, guaranteeing dimensional precision, planarity and high mechanical strength. The product's colours and patterns are achieved with the innovative Digital Technology. The materials are fired in single-layer roller kilns at temperatures of over 1,220°C.

Green building certified environmental sustainability

The tiles in the Spatula collection are ideal for eco-sustainable building:

- They are produced in plants which have an EMAS-ISO 14001 certified environmental management system.
- They help to obtain credits for the construction of buildings in accordance with the LEED certification programme.

<u>Size</u>	 		 	 				
<u>Color</u>			 Туре					
EPD	KINEXTAR	CE EN 14411	Cernnics of July	SSO 14001 Bellawite	ED 2001 Instatus visitate Conductors	SD 901 States Instates States Instates	SILVER 2020 ecovadis Butahabity Inny	Certificazione



Spatula SPECIFICATION









RESIDENTIAL INDOOR

RESIDENTIAL OUTDOOR



PUBLIC INDOOR



PUBLIC OUTDOOR



TECHNICAL TABLE PORCELAIN STONEWARE

CONFORMING TO STANDARDS

EN 14411 ISO 13006 ANNEX G GROUP BIa UGL CON Ev $\leq 0,5\%$

	PHYSICAL PROPERTIES	TESTING METHOD	REFERENCE STANDARD			PRODUCT VALUES
				7cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Rectified
		EN ISO 10545-2	Length and width	±0.9	±0.6 ±2.0	±0.2 %
	Sizes		Thickness	±0.5	±5.0 ±0.5	±5 %
			Linearity	±0.75	±0.5 ±1.5	±0.2 %
			Wedging	±0.75	±0.5 ±2.0	±0.2 %
			Warpage	±0.75	±0.5 ±2.0	±0.2 %
			Appearance: percentage of acceptable tiles, per lot	95 % min.	95 % <u>-</u> min.	
\bigcirc	Water absorption %	EN ISO 10545-3	Ev ≤ 0,5%			< 0,1%
	Modulus of rupture	EN ISO 10545-4	Valore medio 35 N/mm² min.	45 N/mm ²		
ŤŤ	Breakage resistence		sp. > = 7,5 mm: min 1300 N sp. < 7,5 mm: min 700 N			2500 N (9 mm)
Ø	Scratch resistance	EN ISO 10545-6	175 mm3 max.			Average < 150 mm3
	Thermal expansion coefficient	EN ISO 10545-8	Declared value			6,8 MK ⁻¹
	Thermal shock resistance	EN ISO 10545-9	Pass according to iso 10545-1			* Resistant
*	Frost resistance	EN ISO 10545-12	Pass according to iso 10545-1			* Resistant
	Resistance to low concentrations of acids and alkali		Declared value			* Resistant
A	Resistance to high concentrations of acids and alkali	EN ISO 10545-13	Declared value			* Resistant
	Resistance to domestic chemicals and additives for swimming pools		UB min.			UA
*	Stain resistance of unglazed matte porcelain	EN ISO 10545-14	Declared value			* Resistant
		DIN 51130				Declared value
	Friction coefficient (slipperiness)	DIN 51097				Declared value
8		B.C.R.A D.M.236/ 89	lf needed			> 0,40 Dry / > 0,40 Wet
		ANSI A326.3				≥ 0,42 Wet



